



CAPACITY LIST
2008

HORIZONTAL MACHINING CENTRES

1- Mazak FH-6800 – 630mm Cube – Twin Pallet – 80 Tool ATC
Mazatrol PC-Fusion CNC M640M Control.
NC Positioning Table 0.001 deg – Full Renishaw Probing & Inspection
High Pressure Through Spindle Coolant.
(New 2006)

VERTICAL MACHINING CENTRES

1 - Bridgeport VMC 1000 - 1150 x 510 Table - 4th Axis Rotary Table Facility
22 Tool ATC - Heidenhain TNC 410 Control (New 1999)

1 – Bridgeport VMC 1000 XP - 1150 x 510 Table - 4th Axis Rotary Table Facility
30 Tool ATC - Heidenhain iTNC 530 Control (New 2004)

CNC TURNING CENTRES

1 - Kingsbury MHP 80/1000 - Chucking Lathe - 450mm Chuck
Fully Programmable Tailstock 1000mm Between Centres - Fanuc 21TF Control
(New 1999)

1-Mazak Quickturn Nexus 350 – Chucking Lathe – 300mm Chuck
Fully Programmable Tailstock - 1200mm Between Centres
Mazatrol PC-Fusion 640T Control
(New 2005)

1-Mazak Quickturn Nexus 250 – Chucking Lathe – 250mm Chuck
Fully Programmable Tailstock - 515mm Between Centres
Mazatrol PC-Fusion 640T Control
(New 2004)

1-Mazak SQT250M – Chucking Lathe – 250mm Chuck
Fully Programmable Tailstock & Hydraulic Steady - 1000mm Between Centres
Mazatrol PC-Fusion 640T Control
(New 2002)

1-Mazak Quickturn Nexus 200 II MY – Mill/Turn – 200mm Chuck
Fully Programmable Tailstock - Mazatrol Matrix Control
(New 2007)

1-Mazak SQT200M – Chucking Lathe – 200mm Chuck
Fully Programmable Tailstock - Mazatrol PC-Fusion 640T Control
(New 2001)

1 - Okuma & Howa ACT35 - Chucking Lathe - 300mm Chuck
Fully Programmable Tailstock 610mm Between Centres - Fanuc 18T Control
(New 1997)

1 - Leadwell LTC 20AP - Chucking Lathe - 200mm Chuck - Fanuc OTF Control

Conventional Machinery

1 - Herbert No 2 Capstan Lathe
1 - Harrison Centre Lathe
1 - Archdale Radial Arm Drill
2 - Herbert 6 Spindle Drills
1 - Amarda Cutmaster HA-250 Automatic/Horizontal Band Saw
1 - Startrite Vertical Bandsaw
1 - Baltec Orbital Riveter

MATERIALS HANDLING

Forklift Truck Up to 3000Kg
Cranage Up to 1000Kg

Inspection Facilities

1 - Mitutoyo Coordinate Measuring – X axis 705mm – Y axis 705mm - Z axis 605mm
(New 2002)

1 - Digital Height Gauge
1 - Set of Digital Bowers Bore Micrometers
1 - Surtronic Surface Finish Testing Machine
1 - Rockwell Hardness Testing Machine

+ Standard Selection of Instruments

ADDITIONAL SERVICES OFFERED

- Grinding
- Broaching
- Honing
- Welding including Stellite overlay
- Carbide coating
- Finishing operations ie - Plating, Painting, Powder Coating etc

APPROVALS

ISO 9001:2000

INDUSTRIES CURRENTLY SUPPLIED

Automotive	Oil & Gas	
Truck	Pump	Valve
Turbocharger	Lifting Equipment	Mining Equipment

Contacts

Sales/Enquiries:	-	Andy McLaren
Quality:	-	Dean Little
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Progress:	-	Jim McLaren/Neil McLaren

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